

## FOCUSED ON COMPRESSED AIR TREATMENT

Non-Cycling Refrigerated Air Dryers | PRD & PNC Series



ENGINEERING YOUR SUCCESS.

## FOCUSED ON QUALITY AIR TREATMENT

The importance of compressed air as a provider of energy for modern industrial processes is widely known. What is often overlooked however is the need to provide quality treatment for this air.

In fact, the air entering the system contains moisture which, when cooled, will turn into liquid water, causing extensive damage not only to the compressed air network, but also to the finished product.

These costly contamination problems can be avoided by installing a PRD or PNC Series non-cycling refrigerated dryer (ranging from 10 - 1200 scfm) package complete with Parker high efficiency filtration.

Parker's revolutionary 3-in-1 heat exchanger (PRD10 - PRD175) features a 3-in-1 aluminum design with integral air connections. All models include an air-to-air freecooler, while the unique "slowflow" demister ensures perfect dewpoints whatever the operating conditions.

Our 4-in-1 heat exchanger (PNC200 - PNC1200) offers minimal pressure drops and class leading performance, and significantly increases the efficiency of the whole compressed air treatment process.

Compressed air purification equipment must deliver uncompromising performance and reliability while providing the right balance of air quality with the lowest cost of operation. Many manufacturers offer products for the filtration and purification of contaminated compressed air, which are often selected only upon their initial purchase cost, with little or no regard for the air quality they provide, the cost of operation throughout their life or their environmental impact. When purchasing purification equipment, delivered air quality, the overall cost of ownership and the equipment's environmental impact must always be considered.





parker.com/igfg

## FOCUSED ON RELIABILITY AND EFFICIENCY

### **MODELS PRD10 - PRD175**

- Fan pressure switch (all models)
- Fan cycling ensures stable operation
- High refrigerant temperature switch (all models)
- High refrigerant pressure switch (PRD150-175)
- All models incorporate a 3-stage dewpoint indicator
- Optimum dewpoint levels for highest system performance
- Extremely compact footprint
- Low pressure differential across dryer (1.45 psi average)
- ETL listed complete unit
- CRN registered in all provinces
- Dryers manufactured in facility certified to ISO TSI6949:2009
- Advanced helium leak tests
- High reliability, easy to use and maintain
- Environmentally friendly
- Lighted On/Off switch
- Easy access to all dryer components by removing a single canopy
- Robust timed solenoid drain equals superior reliability (PRD15 PRD175)
- Oversized condenser to operate in ambient to 122°F (50°C)
- "Plug and Play" design for easy installation more compact than any dryer on the market

- Unique 3-in-1 heat exchanger
- Oversized demister separator resulting in excellent liquid removal over all operating conditions
- Unique drain niche allows drain access without removing a single panel

PRD and PNC Series guarantee continuous performance and superior efficiency.

### MODELS PNC200 - PNC1200

- Easy to use, highly reliable controls
- ETL listed
- CRN registered all provinces
- CAGI performance verification
- Visual indication of dewpoint performance
- High and low refrigerant pressure alarm light
- Crankcase heater prevents refrigerant migration into compressor oil which provides compressor lubrication integrity, both prior to start-up and during the "off" cycle
- Oversized condenser to operate in ambient to 115°F (45°C) with pre-filter
- Dryers manufactured in facility certified to ISO9001 and ISO14001
- High efficiency Parker pre-filter recommended on all models
- Unique design allows for easy filter and bypass install





## FOCUSED ON ENERGY SAVINGS

Parker Refrigerated Non-Cycling Air Dryers are designed to reduce operational costs of a compressor by minimizing pressure loss. These innovative dryers ensure reliability, efficiency, energy savings, and compact dimension and weight – making them ideal for all industrial users. They provide clean/dry air and guarantee performance and superior efficiency in most extreme working conditions. Parker Refrigerated Non-Cycling Air Dryers are energy efficient without sacrificing the quality of the air provided.

### **Reduced Indirect Costs**

Electricity required by the compressor to compensate for pressure drops in the air dryer accounts for around 25% of its total cost over 5 years. Parker PRD and PNC Series offer average pressure drops which are about one half those of conventional systems.

#### Lowest Differential Pressure

Parker refrigerated dryers have an average of 2.0 psid versus the industry average of 5.0 psid.

Example: 500 scfm dryer operating, 8760 hours per year

Savings	s Realized
\$546	per year
\$1091	per year
\$1638	per year
	\$546 \$1091

## **Reduced CO2 Emissions**

Many countries worldwide are looking closely at their manufacturing industries in an effort to reduce the amount of harmful greenhouse gases released into the atmosphere. The use of electricity has a direct impact on the generation and release of CO2. By significantly reducing the energy consumption of its products, Parker can help you reduce your carbon footprint and protect the environment.

## **Environmentally Friendly**

Montreal Protocol compliant R134a (PRD Series) & R404a (PNC Series) refrigerants allow for zero ozone depletion, low global warming potential and low refrigerant charge.

## Heat Exchanger Provides Less Than 2 PSI Pressure Drop

The heat exchanger features an extremely robust, all-in-one aluminum design, with no interconnecting tubing. The flow path of the heat exchanger has been designed in order to optimize its performances. In particular, large volumes allow low air velocity through the heat exchanger section, resulting in high exchange efficiency and low pressure drops. Pressure drops are further improved thanks to the absence of interconnecting pipes through the different sections of the heat exchanger and to a straight forward path of the compressed air flow with smooth and minimum changes of flow directions.

The heat exchanger is designed for ease of filter and bypass installation. All units are designed for ease of service and serviceability. Δir In Refrigerant Out Refrigerant In

4-in 1 Heat Exchanger (PNC200-PNC1200)



3-in 1 Heat Exchanger



# Parker domnick hunter

## Add to Your Savings with **Parker domnick hunter Filtration**

Compressed air and gas lines typically contain water, oil, and particulate contamination.

OIL-X

**COMPRESSED AIR FILTERS** 

The contaminants of greatest concern in precision compressed air systems are water, oil, and solids.

Water vapor is present in all compressed air and it becomes greatly concentrated by the compression process. While air dryer systems can be used effectively to remove water from compressed air, they will not remove oil, which is the second major liquid contaminant.

Most oil comes from compressor lubrication carry-over, but even the air produced by oil-free compressors has hydrocarbon contamination brought into the system through the intake.

The third contaminant is solid matter including dirt, rust, and scale. Solid particulates, combined with aerosols of water and oil, can clog and shorten the life of air system components and can foul processes.



CRN all provinces (domnick hunter filters)





## MARKET LEADING LOW DIFFERENTIAL PRESSURE

Combining the unique filter element with a specially designed advanced air flow management system, the Parker domnick hunter OIL-X range is engineered to not only deliver air quality in accordance with ISO 8573-1 classifications, but it does so with a extremely low differential pressure - ensuring maximum efficiency and productivity.

### >Unique filter element

Specifically constructed for reduced air flow velocity, reduced pressure loss, increased dirt holding capacity, and improved efficiency. Includes a 12-month air quality guarantee.

## >Flow management system

Specially engineered 'bell mouth', with 90-degree elbow, flow distributor and conical flow diffuser, to promote a consistent, optimum air flow.

### >Filter housing

Designed to allow easy maintenance and element replacement, and covered by a 10-year guarantee.

### >Flexible connections

A wide range of port sizes and filter connections, for added flexibility.

### >Epoxy coating

Finished with alocrom corrosion protection and a tough, dry powder epoxy coating for a high quality feel.



## Technical PRD Product Selection

		Nominal	Dim	ensions ins (I	mm)	Wei	ght	Primary	Recommended	Recommended
Model	Air Connections	Capacity (scfm)*	Height	Width	Depth	lbs	g	Voltages	Pre-Filter	After-Filter
PRD10-A11516016FLU	1/2" NPT-F	10	16.9 (430)	17.7 (450)	8.3 (210)	42	19	115V/1Ph/60Hz	A0P010CNFI	AAP010CNFI
PRD15-A11516016TXU	1/2" NPT-F	15	16.9 (430)	17.7 (450)	8.3 (210)	42	19	115V/1Ph/60Hz	A0P010CNFI	AAP010CNFI
PRD25-A11516016TXU	1/2" NPT-F	25	19.9 (505)	19.7 (500)	8.3 (210)	52	24	115V/1Ph/60Hz	A0P015CNFI	AAP015CNFI
PRD35-A11516016TXU	1/2" NPT-F	35	19.9 (505)	19.7 (500)	8.3 (210)	52	24	115V/1Ph/60Hz	A0P015CNFI	AAP015CNFI
PRD50-A11516016TXU	3/4" NPT-F	50	22.2 (565)	20.5 (520)	8.9 (225)	58	27	115V/1Ph/60Hz	A0P020DNFI	AAP020DNFI
PRD75-A11516016TXU	3/4" NPT-F	75	22.2 (565)	20.5 (520)	8.9 (225)	68	31	115V/1Ph/60Hz	A0P025DNFI	AAP025DNFI
PRD100-A11516016TXU	3/4" NPT-F	100	23.4 (604)	21.9 (555)	16.7 (425)	110	50	115V/1Ph/60Hz	A0P025DNFI	AAP025DNFI
PRD125-A11516016TXU	1 1/2"NPT-F	125	23.4 (604)	21.9 (555)	16.7 (425)	115	52	115V/1Ph/60Hz	A0P030GNFI	AAP030GNFI
PRD125-A23016016TXU	1 1/2" NPT-F	125	23.4 (604)	21.9 (555)	16.7 (425)	115	52	230V/1Ph/60Hz	A0P030GNFI	AAP030GNFI
PRD150-A11516016TXU	1 1/2" NPT-F	150	23.4 (604)	21.9 (555)	16.7 (425)	128	58	115V/1Ph/60Hz	A0P030GNFI	AAP030GNFI
PRD150-A23016016TXU	1 1/2" NPT-F	150	23.4 (604)	21.9 (555)	16.7 (425)	128	58	230V/1Ph/60Hz	A0P030GNFI	AAP030GNFI
PRD175-A23016016TXU	1 1/2" NPT-F	175	23.4 (604)	21.9 (555)	16.7 (425)	132	60	230V/1Ph/60Hz	A0P030GNFI	AAP030GNFI

Flowrates at the following climatic conditions -• Ambient Temperature: 100°F (38°C)

- Inlet Temperature: 100°F (38°C)
- Inlet Pressure: 100 psi g (7 bar g)

For reliable operation, a Parker pre-filter is recommended. Dryers not operated in accordance with ISO air quality class 3 for solids may see degradation in performance and/or permanent dryer failure.



## Correction Factors for Models PRD10 - PRD175

To obtain dryer capacity at new conditions, multiply nominal capacity x C1 x C2 x C3.



	°F	60	70	80	90	100	110	120	
Ambient Temperature (C1)	°C	16	21	27	32	38	43	49	
	CF	1.34	1.26	1.17	1.09	1	0.91	0.82	
	°F	90	100	110	120	140	149		
Inlet Temperature (C2)	°C	32	38	43	49	60	65		
	CF	1.24	1	0.81	0.67	0.45	0.44		
	psi g	60	80	100	125	150	175	200	230
Working Pressure (C3)	bar g	4	6	7	9	10	12	14	16
	CFP	0.83	0.93	1	1.07	1.12	1.16	1.19	1.22

Notes	
Standard equipment includes:	
<ul> <li>Models PRD10 - PRD175 have electromechanical control</li> </ul>	
• 6' power cord (115V models) on Models PRD10 - PRD125 onl	y
On/off switch	

- R134a environmentally friendly refrigerant on PRD10 PRD175
  Power on light
- Built-in demister for high efficient removal of condensed liquid
- Removable cabinet for easy access to internal component
- Moisture dewpoint indicator
- Automatic condensate drain on Model PRD10
- Timed solenoid condensate drain on Models PRD15 PRD175
- High efficiency Parker pre-filter recommended on all models
- IS08573-1:2010 Class 1.6.1

## **Technical Data**

Models	Max Ambient Temperature	Max Inlet Temperature	Min Ambient Temperature	Max Inlet Pressure	Refrigerant
PRD10 - PRD175	122°F (50°C)	149°F (65°C)	41°F (5°C)	232 psi g (16 bar g)	R134a

1	State of California ONLY WARNING: Proposition 65	
	The products described herein can expose you to chemicals known to the State of California to cause cancer or reproductive harm.	parker.com/igfg
(	For more information: www.P65Warnings.ca.gov	



## PNC0250 - A 4 - D1

2 = (230V/1Ph/60Hz)

**3** = (230V/3Ph/60Hz) **1 4** = (460V/3Ph/60Hz) **1 5** = (575V/3Ph/60Hz) **1** 

A = Air-Cooled

## Technical

## **PNC Product Selection**

Madat		Nominal Capacity	Di	mensions ins (mr	n)	We	ght	Dec Filter	After Eilter	
Model	Air In/Out	(scfm) <sup>1</sup>	Height	Width	Depth	lbs	kg	Pre-Filter	After-Filter	
PNC0200-A2-*3	2" NPT	200	42 (1067)	28.125 (714.375)	42 (1067)	402	182	A0P040HNFI	AAP040HNFI	
PNC0250-**	2" NPT	250	42.1 (1069)	28.4 (721)	42.4 (1077)	421	191	A0P040HNFI	AAP040HNFI	
PNC0325-**	2" NPT	325	42.1 (1069)	28.4 (721)	42.4 (1077)	432	196	A0P040HNFI	AAP040HNFI	
PNC0400-**	2" NPT	400	42.1 (1069)	28.4 (721)	42.4 (1077)	441	200	A0P040HNFI	AAP040HNFI	
PNC0500-**	2" NPT	500	42.1 (1069)	28.4 (721)	42.4 (1077)	460	209	A0P045INFI	AAP045INFI	
PNC0700-**	3" NPT	700	48.6 (1234)	36.4 (925)	56.4 (1433)	670	304	A0P055JNFI	AAP055JNFI	
PNC0850-**	3" NPT	850	48.6 (1234)	36.4 (925)	56.4 (1433)	688	312	AOP055JNFI	AAP055JNFI	
PNC1050-**	3" NPT	1050	48.6 (1234)	36.4 (925)	56.4 (1433)	745	338	A0P055JNFI	AAP055JNFI	
PNC1200-**	3" NPT	1200	48.6 (1234)	36.4 (925)	56.4 (1433)	766	347	A0P055JNFI	AAP055JNFI	

#### Notes

- 1. Flowrates at the following climatic conditions -
  - Ambient Temperature: 100°F 38°C),
  - Inlet Temperature: 100°F (38°C),
  - Inlet Pressure: 100 psi g (7 bar g).
- 2. PNC200 only available 230V/1Ph/60Hz.
- 3. Models PNC400 PNC1200 are not available in 239V/1Ph/60Hz.
- 4. IS08573-1:2010 Class 1.5.1
- 5. Filters shipped loose

For reliable operation, a Parker pre-filter is recommended. Dryers not operated in accordance with ISO air quality class 3 for solids may see degradation in performance and/or permanent dryer failure.

## **Replacement Elements**

Model	Pre-Filter Element	After-Filter Element
PNC0200-A2-*3	P040A0	P040AA
PNC0250-**	P040A0	P040AA
PNC0325-**	P040A0	P040AA
PNC0400-**	P040A0	P040AA
PNC0500-**	P045A0	P045AA
PNC0700-**	P055A0	P055AA
PNC0850-**	P055A0	P055AA
PNC1050-**	P055A0	P055AA
PNC1200-**	P055A0	P055AA



Blank = dryer only D1 = Dryer Plus Pre-Filter D2 = Dryer Plus Pre and After-Filter



## Correction Factors for Models PNC200-PNC1200

To obtain dryer capacity a	To obtain dryer capacity at new conditions, multiply nominal capacity x C1 x C2 x C3.											
	°F	80	90	95	100	105	110	115				
Ambient Temperature (C1)	°C	27	32	35	38	41	43	46				
	CF	1.12	1.08	1.05	1	0.95	0.9	0.84				
	°F	80	85	90	95	100	105	110	115	120	130	140
Inlet Temperature (C2)	°C	27	29	32	35	38	41	43	46	49	54	60
	CF	1.22	1.22	1.22	1.1	1	0.92	0.83	0.76	0.69	0.56	0.46
	psi g	50	60	75	80	90	100	110	125	130	140	150
Working Pressure (C3)	bar g	3.5	4.1	5.2	5.5	6.2	6.9	7.6	8.6	9	9.7	10.3
	CFP	0.8	0.84	0.9	0.92	0.96	1	1.01	1.02	1.03	1.04	1.05

## **Technical Data**

Models	Max Ambient Temperature	Max Inlet Temperature	Min Ambient Temperature	Max Inlet Pressure	Refrigerant
PNC200 - PNC1200	122°F (50°C)	149°F (65°C)	41°F (5°C)	232 psi g (16 bar g)	R134a

#### Notes

Models PNC200 - PNC1200 include the following equipment as standard: • R404a environmentally friendly refrigerant

- On/off switch •
- Power light High pressure alarm light •

•

- Moisture dewpoint indicator • Automatic condensate drain
- Low pressure alarm light Removable cabinet for easy access
- to internal components
- Suction pressure gauge
  Built-in demister for high-efficient
- removal of condensed liquid



CRN all provinces (PNC dryer and filters)

## AFTERMARKET

## Compressed air equipment users demand much more than the supply of high quality products in order to maintain a competitive edge.

Modern production technology is increasingly demanding the provision of a higher purity and more reliable compressed air supply. Products and solutions that are manufactured by Parker domnick hunter are designed to provide air quality that meets and often exceeds international standards.

As well as the requirement for air purity and reliability, there are additional factors to consider when choosing the right service provider for your compressed air and gas purification system. For example, knowledge of the many regulations regarding the management of industrial waste, energy efficiency improvement programs and consideration of any environmental impact. It is anticipated that future legislations will demand further in-depth technical and knowledge-based support from service providers.

Our commitment to industry does not stop with the supply of high quality products. We are also committed to ensuring that our equipment provides high performance by providing a trouble-free service from a bespoke maintenance and verification package – all tailored to your own specific requirements.

We offer a wide range of valuable services that will impact positively on your drive towards improved production efficiency and product quality with reduced production rejections and operational costs.

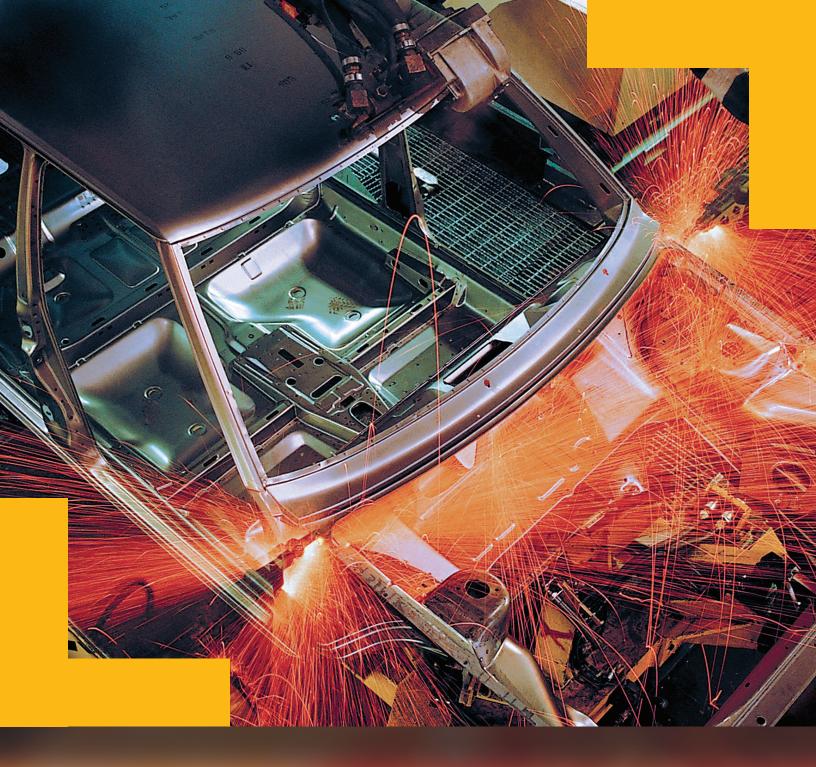
From initial selection to installation, commissioning, preventative maintenance, and specialized services, Parker is redefining customer service.

Filter Elements and Consumable Parts	Maintenance, Repair and Overhaul	Customer Support	Specialized Services
Genuine Replacement Filter Elements Preventative Maintenance Kits Repair Kits Installation Kits Upgrade Kits	Installation and Commissioning Maintenance and Repair Updates and Upgrades Service Contracts Parts Service Warranty	Business Development Technical Support Group Training Technical Publications	Air Quality Testing Dewpoint Measurement Leak Detection Particle Counting Micro-biological Testing

		Dirt	Water	Oil		
CLASS	Maximum nui	mber of partio	Pressure Dewpoint	(incl.		
	0.1 - 0.5 micron	0.5 - 1 micron	1 - 5 micron	°F (°C)	vapor) mg/m³	
1	100	1	0	-94 (-70)(-70°C)	0.01	
2	100,000	1,000	10	-40 (-40) (-40°C)	0.1	
3	-	10,000	500	-4 (-20)	1	
4	-	-	1,000	37.4 (3)	5	
5	-	-	20,000	44.6 (7)	-	
6	-	-	-	50 (10)	-	

### Compressed Air Quality to ISO 8573.1 -The Industry Standard Method for Specifying Compressed Air Cleanliness

The ISO 8573.1 international standard for compressed air quality provides a simple system of classification for the three main contaminants present in any compressed air system - dirt, water, and oil. To specify the quality class required for a particular application, simply list the class for each contaminant.



## **NEXT STEPS**

To find out more about Parker's expertise and solutions for non-cycling refrigerated air dryers please call 800 343 4048.

parker.com/igfg

## **Worldwide Filtration Manufacturing Locations**

#### **North America**

#### **Compressed Air Treatment**

Industrial Gas Filtration and Generation Division Lancaster, NY 716 686 6400 www.parker.com/igfg

Haverhill, MA 978 858 0505 www.parker.com/igfg

### **Engine Filtration**

Racor Modesto, CA 209 521 7860 www.parker.com/racor

Holly Springs, MS 662 252 2656 www.parker.com/racor

### **Hydraulic Filtration**

#### **Hydraulic & Fuel Filtration**

Metamora, OH 419 644 4311 www.parker.com/hydraulicfilter

Laval, QC Canada 450 629 9594 www.parkerfarr.com

Velcon Colorado Springs, CO 719 531 5855 www.velcon.com

#### **Process Filtration**

domnick hunter Process Filtration SciLog Oxnard, CA 805 604 3400 www.parker.com/processfiltration

#### Water Purification

Village Marine, Sea Recovery, Horizon Reverse Osmosis Carson, CA 310 637 3400 www.parker.com/watermakers

### Europe

#### **Compressed Air Treatment**

domnick hunter Filtration & Separation Gateshead, England +44 (0) 191 402 9000 www.parker.com/dhfns

Parker Gas Separations Etten-Leur, Netherlands +31 76 508 5300 www.parker.com/dhfns

**Hiross Airtek** 

Essen, Germany +49 2054 9340 www.parker.com/hzfd

Padova, Italy +39 049 9712 111 www.parker.com/hzfd

## Engine Filtration & Water Purification

Racor Dewsbury, England +44 (0) 1924 487 000 www.parker.com/rfde

Racor Research & Development Stuttgart, Germany +49 (0)711 7071 290-10

#### **Hydraulic Filtration**

Hydraulic Filter Arnhem, Holland +31 26 3760376 www.parker.com/hfde

Urjala, Finland +358 20 753 2500

Condition Monitoring Parker Kittiwake West Sussex, England +44 (0) 1903 731 470 www.kittiwake.com

#### **Process Filtration**

domnick hunter Process Filtration Parker Twin Filter BV Birtley, England +44 (0) 191 410 5121 www.parker.com/processfiltration

### Asia Pacific

Australia Castle Hill, Australia +61 2 9634 7777 www.parker.com/australia

China Shanghai, China +86 21 5031 2525 www.parker.com/china

India Chennai, India +91 22 4391 0700 www.parker.com/india

Parker Fowler Bangalore, India +91 80 2783 6794 www.johnfowlerindia.com

**Japan** Tokyo, Japan +81 45 870 1522 www.parker.com/japan

Korea Hwaseon-City +82 31 359 0852 www.parker.com/korea

Singapore Jurong Town, Singapore +65 6887 6300 www.parker.com/singapore

Thailand Bangkok, Thailand +66 2186 7000 www.parker.com/thailand

### Latin America

Parker Comercio Ltda. Filtration Division Sao Paulo, Brazil +55 12 4009 3500 www.parker.com/br

Pan American Division Miami, FL 305 470 8800 www.parker.com/panam

Africa Aeroport Kempton Park, South Africa +27 11 9610700 www.parker.com/africa

© 2018 Parker Hannifin Corporation. Product names are trademarks or registered trademarks of their respective companies



Parker Hannifin Corporation Industrial Gas Filtration and Generation Division 4087 Walden Avenue Lancaster, NY 14086 phone 800 343 4048 www.parker.com/igfg





State of California ONLY WARNING: Proposition 65 The products described herein can expose you to chemicals known to the State of California to cause cancer or reproductive harm. For more information: www.F6SWanings.ca.gov